

BULK TRAILER TRAP OPENERS

Master Distributor



airmatic.com

Ph: 215.333.5600

Em: infocenter@airmatic.com

WE FIND A WAY — OR MAKE ONE!

BULK TRAILER TRAP OPENERS

STILL OPENING TRAILER TRAPS BY HAND?

Fast, Safe and Economical Unloading of Bulk

Trailers continues to be a problem at most unloading sites. One of the biggest contributors to this problem is the often time consuming and difficult manual job of opening and closing Trailer Traps. Unloading speed, load compaction, weather conditions, age, abuse, or corroded Traps can combine to prevent gate mechanisms from operating smoothly.

Regardless of cause, the costs associated with the problem are significant. Delays in emptying the trailers means slow turnaround, increased costs, and interrupted production schedules. Even more importantly, the chance of worker injury is high since at many unloading sites, repetitive stress injuries to worker's shoulders and arms caused by hand-cranking traps is a common occurrence.

WORKMASTER® Bulk Trailer Trap Openers are designed to eliminate the safety and productivity problems associated with the dangerous, dirty, and slow job of opening bulk trailers.

> "Eliminates Injury and Fatigue, Optimizes Speed and Efficiency!"



- Mobile & Stationary Models available
- Dual Torque Range TR1: 0 to 150 ft-lbs TR2: 0 to 250 ft-lbs (User Adjustable)
- Height Adjustable
- Over 5-ft of Reach

- Step & Lock Foot Break
- Electric/Hydraulic Power Unit (120V/1PH/60Hz)
- Multiple Drive Fittings to Adapt to Most Trailers

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THE IDEAL CHOICE FOR:

- Busy Unloading Sites which require consistently rapid Opening/Closing of Traps - ALL DAY
- Sites which receive Trailers with stubborn Traps
- Unloading Sites with multiple pits
- Unloading Sites with a less agile workforce



DRIVE ARM BALANCER

Simply and easily pull the Drive Arm into position, the Arm remains suspended at working height with no upward pressure on the Operator's hand while opening the Trap.

TO-E02-MP

The Electric (120V/1PH/60Hz) over Hydraulic powered WORKMASTER® Wellman **TO-E02-MP** Mobile Position Opener features a motor-mounted 4-wheel base with 3" wide wheels to easily roll over any grating at the unloading pit. This model is ideal for Unloading Sites that require maneuverability along the entire unloading zone.







STEERING ARM

Provides the ability to easily maneuver the **TO-E02-MP** around your Unloading Site with a 4ft turn radius. Easy to attach/detach when necessary.

DUAL TORQUE RANGE

Based on the Trailer being unloaded, the Trap will require either one of two torque options: **LOW** or **HIGH** Torque Range. Adjusting the Torque Valve Handle into the proper position ensures you will always have enough torque to open–but not damage–your Trap.



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TO-B250

The TO-B250 Bulk Trailer Trap Opener is a hand-held, battery-powered tool that presents a practical solution to the safety, productivity and ROI issues associated with manual opening of trailer traps. The Opener's design also eliminates the problem of using a manual crank handle to open trailers over stacking conveyors.

TO-E02-TK

The Electric (120V/1PH/60Hz) over Hydraulic powered WORKMASTER® TO-E02-TK Track Mounted Opener is permanently installed at the unloading site with an external motor unit. This model can be post mounted or wall mounted to leave site walkway clear and accessible.





TO-E02-FP

The Electric (120V/1PH/60Hz) over Hydraulic powered WORKMASTER® Wellman **TO-E02-FP** Fixed Position Opener features a remote mounted motor unit so that it can be permanently installed within 20' of the unloading pit for sites with tight working quarters or where a clear walkway is needed behind the Opener. The travel arm extends 5' Left or Right of the mount post.

TO-E02-NA

The Electric (120V/1PH/60Hz) over Hydraulic powered WORKMASTER® Wellman **TO-E02-NA** Narrow Aisle Opener is powered by an external motor unit, and is designed for sites that are particularly space confined, yet still require maneuverability along the unloading zone.



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THREE DRIVE FITTINGS INCLUDED

The large majority of Trailer Trap Crank Shafts fall into three general categories: (1) the standard 1-1/2" socket style crank shaft; (2) the 1" slotted-pin style crank shaft; (3) the 1" square bit style crank shaft found on CORNHUSKER style trailers. WORKMASTER® Trap Openers come complete with a Crank Shaft Drive Fitting for each of these three trailer crank shaft styles.



STANDARD TRAP





1-1/2" SOCKET STANDARD DRIVE FITTING

PIN STYLE TRAP





1-1/2" SOCKET DRIVE FITTING w/ 1" SLOTTED PIN ADAPTER

CORNHUSKER STYLE TRAP





1-1/2" SOCKET DRIVE FITTING w/ 1" SQ DR ADAPTER





I. CUSTOMER INFORMATION

Company:		Date:	
Contact:		Ph:	
Title:		Ext:	
Address:		E-m:	
City, St, Zip:		Fax:	
Determining the most appropriate Trailer Tra our Trailer Trap O II. PRODUCT and TRAILER	p Opener for an unloading site requires pener to be one of our Customer's Best		
What Product(s) is Unloaded:			
2. How Many Receiving Pits?			
4. How Many Trailers Unloaded: DAILY	; WEEKLY	; MONTHLY	
or —			
How Many Bushels Unloaded: DAILY	; WEEKLY	; MONTHLY	
5. Receiving Schedule: Year Round	d Seasonal - Begins (Month):	Ends:	
6. Which Hopper Trailer Configuration is N	Most Common at Site?		
☐ 1 Hopper per Trailer	2 Hoppers Per Trailer	Other:	
7. Do Trailers Primarily use: Rack & Pi	nion Type Traps 🔻 🗆 Strap Type Trap	s?	
8. How are Traps currently opened?:			
Hand-Crank Rate	chet Wrench Torque W	rench Power Tool	
NO, if so: Explain opening method:			
9. Who Opens Traps?	nnel 🗌 Driver 🔲 Other:		
10. Describe the Most Common Problems	or Difficulties Opening Trailer Traps:	:	
☐ Jammed - Product	☐ Speed of Opening	☐ Site Related Difficulties	
☐ Jammed - Poor Trap Condition	Other:		
11. Do Weather Conditions or Temperatur	re affect opening the Traps?		
☐ YES Heat:°F Cold	d:°F	by weather	
☐ Humidity Related ☐ Rain Related	☐ Ice/Snow Related		
12. Trailers Discharge Into/Onto:			
☐ Bin or Hopper	☐ Pneumatic Conveyor	☐ Truck	
☐ Drag Conveyor	☐ Belt Conveyor	☐ Stacker to Stockpile	
☐ Screw Conveyor	☐ Vibrating Conveyor	Other:	

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III. SITE: CONDITIONS AND CONSIDERATIONS

1. Is Unloading Site Enclosed?	YES, if so:	☐ Partial	☐ Full	■ NO, no	t enclosed
2. Is Top of Pit: Above (a); ☐ Below (b); ☐ Even w/Grad		de (c); If (a) or (b): H e		Height″
3. Describe the Walkway Condi	tions at the Unloa	ading Site:			
Level	■ Bumpy		Rough		☐ Paved
☐ Aggregate	☐ Dirt		Loose		☐ Packed
Other					
4. Power Available:					
Electric:VAC	PHAMPS				
Compressed Air: Press	ure: PSI @ S	ite Volume:	CFM @	Site	
5. Based on quantity of Trailers imporance of each Need/Go	•	•		our Unloading	Site please rate the
Safety:	5	4 🗆	3	☐ 2	□ 1
Speed:	5	4 🗆	3	☐ 2	<pre>1</pre>
Power:	5] 4 🔲	3	☐ 2	□ 1
Automation:	5 🗆	4 🗆	3	_ 2	□ 1
Budget:	5] 4	3	<u> </u>	□ 1
6. Other Information about you	ır specific probler	m or Unloading !	Site you thir	nk we should be	e aware of:



*	A		→	A :	;
Building ↑ E ←	с			B:	;
		<u> </u>	· B	C :	;
	PIT(S)	D		D:	;
·			-	E:	; To nearest wall/obstruction
F +				F:	; To nearest wall/obstruction
2. Trailer Traffic Direc	tion	•			
		ols atc ·			
(If applicable, plea	se provide pictures)	013, etc			
(If applicable, plea	se provide pictures) - Unloading Pit #2			. 50)	
(If applicable, plea	se provide pictures)		hes ["] or feet		
(If applicable, plea V. SITE: DIAGRAN 4. Based on the DIAG Building	se provide pictures) - Unloading Pit #2 RAM below, what are dimensions (p		hes ["] or feet	t [′]) of: A :	;
(If applicable, plea V. SITE: DIAGRAN 4. Based on the DIAG	se provide pictures) - Unloading Pit #2 RAM below, what are dimensions (p		hes ["] or feet		; ;
(If applicable, plea V. SITE: DIAGRAN 4. Based on the DIAG Building	se provide pictures) - Unloading Pit #2 RAM below, what are dimensions (p		hes ["] or feet		; ;
(If applicable, plea V. SITE: DIAGRAN 4. Based on the DIAG Building	se provide pictures) - Unloading Pit #2 RAM below, what are dimensions (p				; ; ;
(If applicable, plea V. SITE: DIAGRAN 4. Based on the DIAG Building	se provide pictures) - Unloading Pit #2 RAM below, what are dimensions (p	please specify incl		A: B: C:	; ;

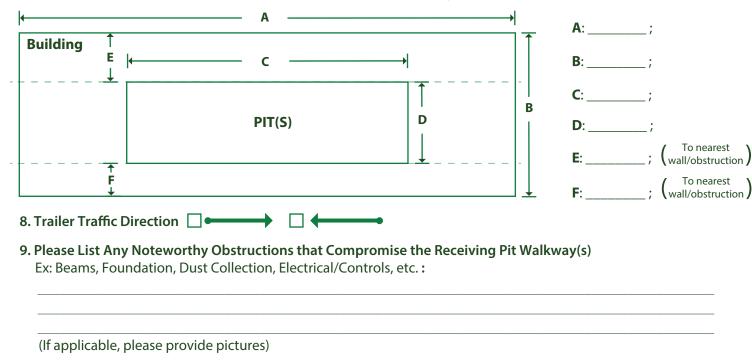
6. Please List Any Noteworthy Obstructions that Compromise the Receiving Pit Walkway(s)

Ex: Beams, Foundation, Dust Collection, Electrical/Controls, etc.:

(If applicable, please provide pictures)

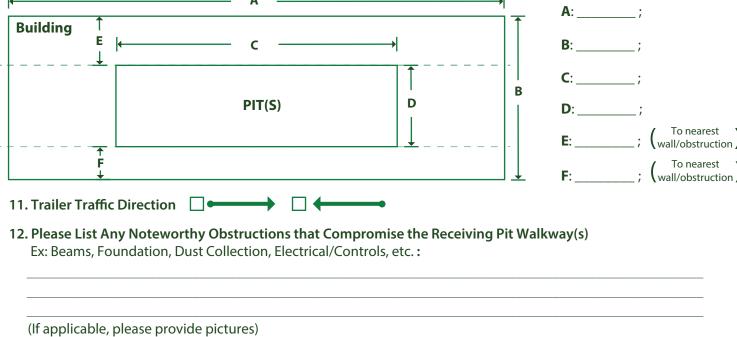
V. SITE: DIAGRAM - Unloading Pit #3

7. Based on the DIAGRAM below, what are dimensions (please specify inches ["] or feet [']) of:



V. SITE: DIAGRAM - Unloading Pit #4

10. Based on the DIAGRAM below, what are dimensions (please specify inches ["] or feet [']) of:





VI. NOTES





WHY I BELIEVE IN ... AIRMATIC

Workmaster Wellman Bulk Trailer Hopper Opener

MOBILE UNIT MAKES OPENING TRAILER HOPPERS EASIER AND SAFER

The Workmaster Wellman bulk trailer hopper openers were introduced in July 2017 to help eliminate safety and productivity problems with the dangerous, dirty, and slow job of unloading grain trailers.

Distributed by **Airmatic Inc.**, Work-master's bulk trailer hopper openers are ergonomically designed for maximum operator safety and to eliminate repetitive motion injuries caused by hand-pull tools.

According to Airmatic Sales Director Bob Braun (215.333.5600), "The Wellman trailer trap opener features efficient, explosion-proof electric over hydraulic power design, and the high and low torque design allows for opening traps in accordance with manufacturers' specifications. It also offers significant time savings during high-volume and peak load times."

Here is what some users say about the Workmaster Wellman bulk trailer hopper opener:

Greg Oberle Terminal Manager CHS Inc. Savage, MN

"We have owned a Workmaster Wellman bulk trailer hopper opener for about a year and a half. We have a mobile version, so we can move in and out of our receiving pits.

"We purchased this product because there is nothing like it on the market. There are some handheld models out there, but this unit is the real deal. It speeds up our unloading process, but it's more than that. Anyone who has their people opening truck hoppers, there's a risk for injury. This machine really minimizes the risk. Efficiency and injury risk minimization in one product—now that's a powerful combination.

"Also, the machine is very well built. It's quiet and easily maneuverable in and out of the receiving area, so we can move it from pit to pit depending on



what we're doing.

"There are just so many positives about it: It's well built, everything is rated for our classified area, and it has explosion-proof motors. John really did his homework."

Trevor Keating Safety Director Prairie Ag Partners Lake Preston, SD

"We got our Workmaster Wellman bulk trailer hopper in 2017 after I met the creator, John Wellman, at a trade show.

"One of the reasons we really like it is its portability – it's not a bolt-down machine that stays at the same receiving pit. We have multiple locations with more than one receiving pit, so we're able to share one machine amongst our elevators, depending on which location is busy at the time.

"It works really well. There have been only two or three trailers that it could not open, but that's because the traps were either neglected or damaged. Overall, we are very pleased.

Additionally, it's been maintenance free. All we do before each season is grease a few bearings and check the oil.

"We like the product because it offers both safety and efficiency. It causes less stress because you don't have an employee on the end of a crank using his back and his arms. It also prevents employee fatigue. If we're running long hours, one employee can handle that spot all day. That makes dumping grain more efficient and lessens the chance of injury."

Joe Gullickson Operations Manager Walsh Grain Terminal Park River, ND

"We've had the Workmaster Wellman bulk trailer hopper opener for a little more than a year now. We decided to purchase the mobile model because it was the easiest to use, and it eliminated all the awkward bending. It takes the work out of unloading trailers, basically.

"The trailers we work with are just about as awkward as you can get – the angle, the height, everything. It's a grueling job, especially in cold and ice. This machine just makes it so much easier – it takes the work out of it.

"Our unit is very nice, and it performs really well. We haven't touched it as far as maintenance goes.

"What we like most about it is you don't really have to lift anything. It has a tensioner that kind of holds it up for you. Then, all you have to do is pull a lever. It has wheels, so we slide it back and forth. Also, it has several sockets for the ends of different trailers. That's a pretty nice touch."

Anyone who has their people opening truck hoppers, there's a risk for injury. This machine really minimizes the risk. Efficiency and injury risk minimization in one product – now that's a powerful combination.

-Greg Oberle, CHS Inc.



WORKMASTER® is a manufacturer of labor savings bulk material handling tools to help safely and efficiently unload, transport, store and process bulk solids from hopper bottom railcars, bulk trailers, bins, silos and chutes. To help Customers gain maximum benefit from our bulk materials handling tools and equipment, we also supply a complete line of operating, mounting, and maintenance products and accessories, such as Timers and Motor Controls, Vibrator Mounts, and Lubricating Oils to help keep your unloading site tools running longer and more efficiently. WORKMASTER products help Customers work more safely and efficiently, increase the lifespan of production-critical equipment, and decrease operating and maintenance costs of tools and equipment used in some of Industry's most dangerous, difficult, and dirty jobs.

